



Dart Aerospace Ltd.
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K6A 1K7
Canada

Tel (613) 632-5200

D3278-041
Job Sheet 170831



Part No: D3278-041

Job Qty: 1 ea

Part Name: Support Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 1/22/18

Job Tracking No:

Due Date: 1/22/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV C IPP: A 04.04.19 New issue KJ/JLM IPP B 07.08.21 Chg rivet per PAR185 EC Verified by: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier Lead Time	
90	Start up Operation	1 Ea	1/20/18	1/20/18	0.00	0.00	Start Up Small Fab-2	
100	Small Fab	1 pcs	1/20/18	1/20/18	0.00	0.04	Small Fab-3	
110	QC	1 pcs	1/20/18	1/20/18	0.00	0.00	QC5	
120	Small Fab	1 pcs	1/22/18	1/22/18	0.00	0.04	Small Fab-3	
130	QC	1 pcs	1/22/18	1/22/18	0.00	0.00	QC5	
140	Packaging	1 pcs	1/22/18	1/22/18	0.00	0.00	Packaging3-1	
150	QC21-SA	1 Ea	1/22/18	1/22/18	0.00	0.00	QC21	

Part Op 100 - Rivet spacers with support as per Dwg D3278.

Descriptions: 110 - QC5- Inspect part completeness to step on W/O

120 - Assemble support as per Dwg D3278. ***DO NOT TIGHTEN BOLTS*** Identify as D3278-041

130 - QC5- Inspect part completeness to step on W/O

140 - Identify as per dwg & Stock Location:

150 - QC21- Final Inspection - Work Order Release

DAS
21
9-09

JAN 22 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3278-1	Support	1 Ea (1 ea)	90-Start up Operation	F164929
D3278-2	Support	1 Ea (1 ea)	90-Start up Operation	F166173
D3278-3	Spacer	1 Ea (1 ea)	90-Start up Operation	F162921
MS20426AD3-6	Rivet	4 Ea (4 ea)	100-Small Fab	F1133988-2
AN4-13A	Bolt	2 Ea (2 ea)	120-Small Fab	5014729
D2230-1	Mounting Lug	2 Ea (2 ea)	120-Small Fab	5007896
MS21042L4	Nut	2 Ea (2 ea)	120-Small Fab	5018351
NAS1149D0463J	Washer	4 Ea (4 ea)	120-Small Fab	5014733

Part Specifications

Specifications could not be found.

Plex 1/22/18 11:52 AM dart.leroux.jason

DART
AEROSPACE
S034291

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Support Assembly

PART NO: D3278 - 041

Original Serial #: S034291

Revision:

Operation: Start up Operation 01/22/18

Change No:

Job No: 170831